

Date: Thursday, 15/01/2009 8:34:16 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MESH, BASE END
Job Number :	44764		
Estimate Number :	13655		
P.O. Number :		Part Number :	D38331
This Issue :	15/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3833 REV A
First Issue :	1/1	Project Number :	N/A
Previous Run :	44015	Drawing Revision :	A
	Type :	Material :	
	SMALL / MED FAB	Due Date :	22/01/2009
Written By :		Qty:	6
Checked & Approved By :	JUD 09.01.15	Um:	Each
Comment :	Est Rev:A 08-12-01 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 2.2681 sf(s)/Unit Total: 13.6086 sf(s)

Expanded Metal Flat SS

batch: 11833544

IB 9-1-23

WMT NOT PULLED

2.0	WATER JET 10292	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3833

Dwg Rev: A

Prog Rev: A

IB 9-1-23

8

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-1-23

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S0210123 (x8)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Basket c.

PB 09.01.26 (8)

W/O:		WORK ORDER CHANGES							
DATE	STEP		PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Thursday, 15/01/2009 8:34:16 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MESH, BASE END

Job Number: 44764

Part Number: D38331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/28/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 9.01.27

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE				By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

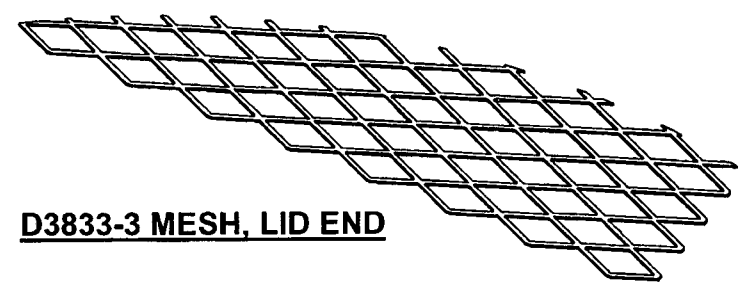
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

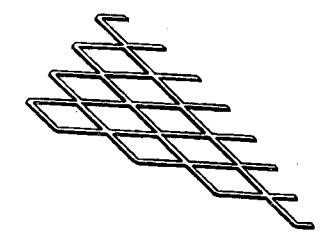
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

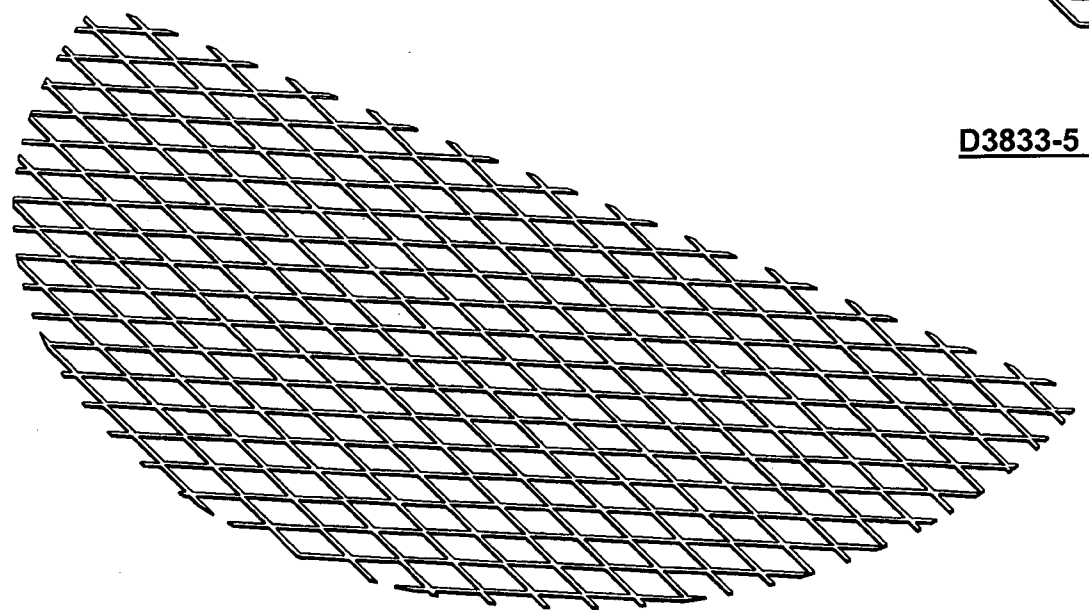
D
C
B
A



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

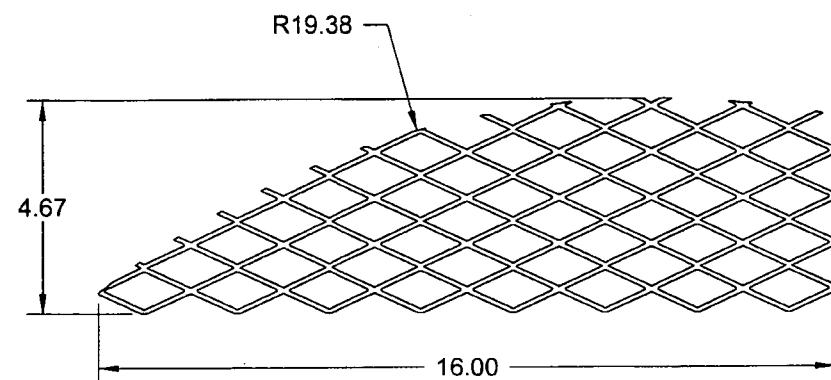
SHOP COPY
RETURN TO:
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 514 704

RELEASED
08/11/18 MP

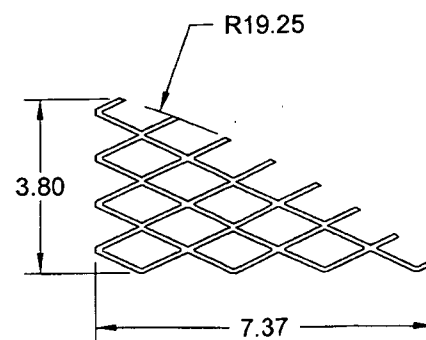
- NOTES:
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A	NEW ISSUE		MB	08.09.23
REV.	DESCRIPTION		BY	DATE
DESIGN			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN				
CHECKED			DRAWING NO.	REV. A
MFG. APPR.			D3833	SHEET 1 OF 2
APPROVED			TITLE	SCALE
DE APPR.			MESH, BASKET END	NTS
DATE	08.09.23		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

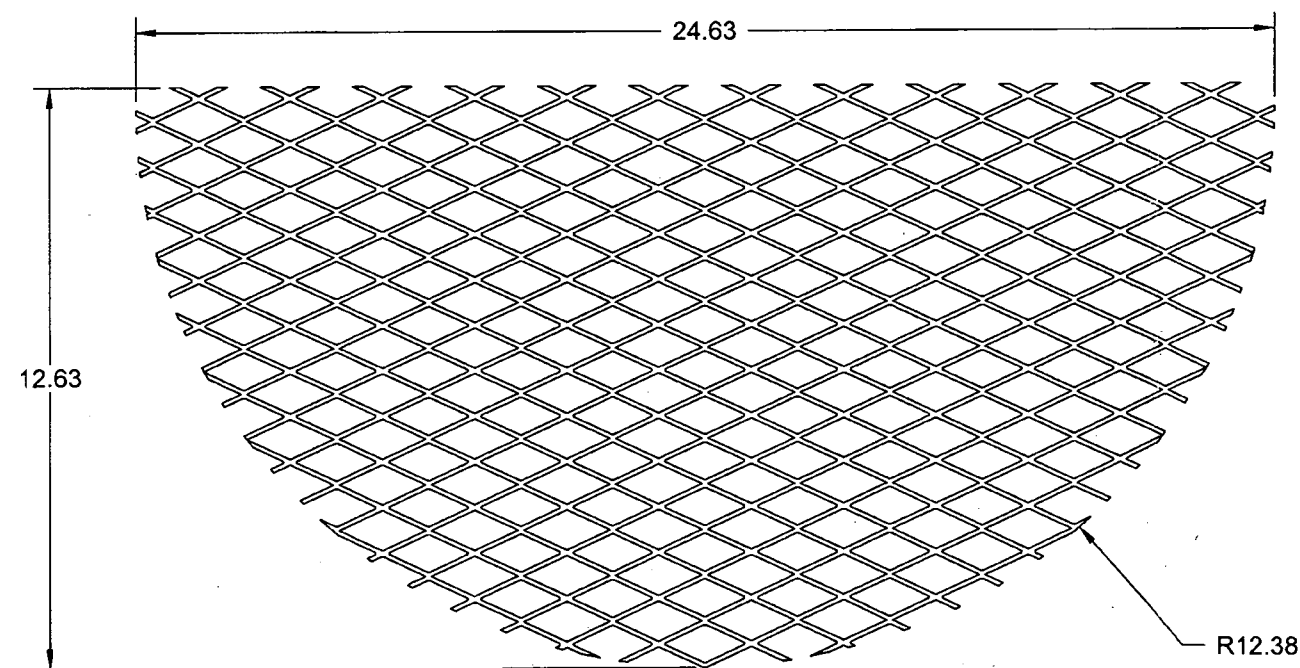
8 7 6 5 4 3 2 1



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

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WORK ORDER
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RELEASED
28/11/18 114

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>JSS</u>	DRAWING NO. D3833	REV. A
MFG. APPR.		SHEET 2 OF 2	
APPROVED	<u>[Signature]</u>	TITLE	SCALE
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